## INOR





C520 / C520N / C520X / C520S / C520XS HART Compatible, Universal, Dual-input 2-wire Transmitters



The 520 transmitters are universal, isolated, dual-input temperature transmitters with additional voltage and resistance input. Typical characteristics are the high accuracy, reliable measurements, product safety and user efficiency.

The transmitters are compatible with the HART 6 protocol offering extended diagnostic information.

#### **High Measurement Accuracy**

Long-term stability	Drift over 5 years is the maximum of ± 0.05 °C or ±0.05 % of span
High precision	Example Pt 100: ± 0,1 °C or 0,05 % of span
Low temperature drift	±0.005 % of span per °C

#### **High Reliability**

Dual Sensor InputWith for example Pt100, 2- & 3-wire, T/C, Resistance and VoltageSensor Drift DetectionOne sensor with double elements, monitoring the temperature differenceSensor Back-upAutomatic switchover to backup sensorRobust design10g vibrations, robust terminals

#### High Safety

SIL 2 NAMUR EX-approvals According to IEC 61508-2 Compliant to NE 21, NE 43, NE 53, NE 89 and NE 107 ATEX: Intrinsically safe and Non-incendive FM, CSA, IECEx, GOST in preparation

#### **High User Efficiency**

Easy configuration, installation and maintenance with ConSoft, HART6 Protocol, EDD plus DTM/FDT enabled systems





### Features of the 520 transmitters

#### Basic accuracy and long-term stability

The combination of a high-efficient 50-point linearization and an electronic design based on the most precise and "zero-drift" technology results in a high basic accuracy and excellent long-term stability. The drift over 5 years is guaranteed to maximum of  $\pm 0.05$  °C or  $\pm 0.05$  % of the measuring span.

#### Ambient temperature stability

Features like continuous self-calibration of the input AD converter in every measurement cycle and a "zero-drift" current generation of the output DA converter have strongly reduced the ambient temperature influence to a minimum.

#### **Customized linearization**

For resistance and mV inputs, the 50-point Customized Linearization can provide a correct process value, in a choice of engineering units, for a sensor with non-linear input/output relation.

#### Adjustable filtering

For smoothing down instabilities on the input, an additional filter, with an adjustable filtering level can be activated.

#### Sensor matching doubles the accuracy

This function compensates for deviations (compared to actual standard values) in connected sensors. A reduction of the total measurement error, for the sensor/transmitter combination, of more than 50 % is typical.

#### Sensor backup

Dual-sensor input allows for backup between two sensors. Should a lead break or short-circuit be detected on one of the sensor circuits, an automatic switchover to the intact sensor will occur.

#### Single-sensor or dual-sensor input

The dual-sensor input for RTD, Resistance or Thermocouple allows for 3 output alternatives, each represented by a 4-20 mA signal:

- 1. The measured value of sensor 1
- 2. The measured value of sensor 2
- 3. A calculated value from sensor 1 and 2, e.g. Difference, Average, Minimum and Maximum.

#### Sensor drift monitoring

If an RTD or thermocouple with double sensor elements is used, the 520 transmitters can detect sensor drift by checking the reading from both elements. If the difference is above a user-defined level, this will be indicated in ConSoft and with a diagnostic HART message, and the output signal can be forced upscale or downscale.

#### Sensor isolation monitoring

The isolation resistance of thermocouples and RTD's as well as the cabling between sensor and transmitter is being monitored. If the isolation is below a user-defined level, this will be indicated in ConSoft and with a diagnostic HART message, and the output signal can be forced upscale or downscale. This feature requires an extra lead inside the thermocouple or RTD.

#### Measurements with RTD's and potentiometers

The 520 transmitters accept inputs from standardized Platinum RTDs acc. to IEC 60751 and JIS C 1604, Nickel RTD's acc. to DIN 43760 and Cu10 acc. to Edison Cu Windings No. 15.

Input for plain resistance, such as potentiometers, up to 4000  $\Omega$  is available.

2-, 3- or 4-wire connection can be chosen for single-input and 2- or 3-wire connection for dual-input (See Input connections below).

#### Measurements with Thermocouples and plain voltage

The 520 transmitters accept inputs from 10 types of standardized thermo-couples as well as plain mV input up to 1000 mV. For T/C input, the CJC (Cold Junction Compensation) is either fully automatic, by means of an internal accurate sensor, external with Pt100 sensor or fixed by entering an external CJ temperature.

#### SIL 2 compliance

Based on a hardware assessment according to IEC 61508-2, consisting of a FMEDA done by Exida, C520S and C520XS are suitable for use in SIL 2 rated Safety Instrumented Systems (SIS). See the Safety Manual for details.

#### **ConSoft configuration software**

The PC configuration software, ConSoft, is a versatile and user-friendly tool for transmitter configuration, loop check-up and sensor diagnostics. It runs on Windows NT, 2000, XP, Vista and Windows 7. All features described in this data sheet are handled in a simple and fail-safe way.

ConSoft is part of the complete Configuration Kit ICON, which also contains a USB Interface and necessary cables.

#### **Configuration alternatives**

In addition to ConSoft (see above) the following configuration alternatives are available: Hand held communicator, e.g. FC375 (Emerson) Management systems, e.g. AMS (Emerson) and PDM (Siemens) EDD enabled systems – "520 EDD" available on our website. DTM/FDT enabled systems – "520 DTM" available on our website.

#### HART 6 compliance

The 520 transmitters are fully compliant with the HART 6 protocol as well as the previous HART 5.

HART 6 offers the possibility to receive diagnostic information such as sensor errors or sensor conditions, input wiring resistance too high, sensor backup mode, transmitter error etc. See User Instructions for details.

## INOR

# **Specifications**

### Input RTD

Input RTD			
Pt100	(IEC 60751, α=0.00385)	-200 to +850 °C	
Pt X (10 ≤ X ≤ 1000)	(IEC 60751, α=0.00385)	Corresp. to max. 4 000 $\Omega$	
Pt100	(JIS C 1604, α=0.003916)	-200 to +850 °C	
Ni100	(DIN 43760)	-60 to +250 °C	
Ni120	(Edison Curve No. 7)	-60 to +250 °C	
Ni1000	(DIN 43760)	-50 to +180 °C	
Cu10	(Edison Copper Windings No. 15)	-50 to +200 °C	
Input connection	(Edison copper windings No. 13)	See "Input connections" below	
Sensor current		≤300 µA	
	3- and 4-wire connection	50 Ω/wire	
Maximum sensor wire resistance			
	2-wire connection	Compensation for 0 to 40 $\Omega$ loop resistance	
Input Resistance / Potentiometer			
Range		0 to 4000 Ω	
Range, potentiometer		100 to 4000 Ω	
Zero adjustment		Within range	
Minimum span		10 Ω	
Customized linearization		Up to 50 points	
Sensor current		≤300 µA	
		See "input connections" below	
Input connections			
Maximum sensor wire resistance		50 $\Omega$ / wire	
Input Thermocouple			
T/C B	Pt30Rh-Pt6Rh (IEC 60584)	400 to +1800 °C	
T/C C	W5-Re (ASTM E 988)	0 to +2315 °C	
T/C D	W3-Re (ASTM E 988)	0 to +2315 °C	
T/C E	NiCr-CuNi (IEC 60584)	-200 to +1000 °C	
T/C J	Fe-CuNi (IEC 60584)	-200 to +1000 °C	
Т/С К			
	NiCr-Ni (IEC 60584)	-200 to +1350 °C	
T/C N	NiCrSi-NiSi (IEC 60584)	-250 to +1300 °C	
T/C R	Pt13Rh-Pt (IEC 60584)	-50 to +1750 °C	
T/C S	Pt10Rh-Pt (IEC 60584)	-50 to +1750 °C	
Т/С Т	Cu-CuNi (IEC 60584)	-200 to +400 °C	
Input impedance		>10 MΩ	
Input connections		See "Input connections" below	
Maximum wire loop resistance		10000 $\Omega$ (Including T/C sensor)	
Cold Junction Compensation (CJC)		Internal, external (Pt100) or fixed	
Input Voltage Range		-10 to +1000 mV	
Zero adjustment		Within range	
		2 mV	
Minimum span			
Customized linearization		Up to 50 points	
Input impedance		>10 MΩ	
Input connections		See "Input connections" below	
Maximum wire loop resistance		500 Ω	
Double inputs for RTD and Thermoo	couple		
Measure mode	Single temperature	T1 or T2	
	Differential temperature	T1 - T2 or T2 - T1	
	Average temperature	0.5 * (T1 + T2)	
	Minimum temperature	Lowest of T1 and T2	
	Maximum temperature	Highest of T1 and T2	
Soncor Packup		Failure on one sensor activates automatic	
Sensor Backup	Single or Average mode		
Canada Daith Marait		switchover to the other sensor	
Sensor Drift Monitoring	Single or Average mode	Adjustable acceptance level of the	
		differential temperature of sensor 1 and 2	



Output			
Output signal		4-20 mA, 20-4 mA or customized.	
		Temperature linear for RTD & T/C	
HART protocol		HART 6	
HART physical layer		FSK 1200	
Representation		T1 or T2 or Difference, Average, Min or Max of T1 and T2	
Update time		Single input: ~300 ms; Double input: ~600 ms	
Resolution		1.5 µA	
Adjustable output filtering		Level 1 to 7	
Permissible load		635 $\Omega$ @ 24 VDC incl. 250 $\Omega$ loop resistance	
NAMUR Compliance		Current limitations and failure currents acc. to NAMUR, NE 43	
Concern la clatica Maritania a			
Sensor Isolation Monitoring		Adjustable acceptance level for	
Detection of low sensor isolation		minimum isolation	
Sensor Drift Monitoring			
Detection of deviation between two sensors		Adjustable acceptance level for maximum deviation	
Sensor Failure Effects			
Output control acc. to NAMUR NE 43		Individual upscale/downscale action for Sensor break, Sensor short-circuit, Sensor drift (only double RTD or T/C) and Low sensor isolation	
Output control acc. to NAMUR NE 89		Individual upscale/downscale action for Maximum sensor wire resistance exceeded, (>50 ohm per wire for RTD and >10000 ohm loop resistance for T/C)	
Status information via HART communication acc. to NAMUR NE 107 and via ConSoft		Sensor break, Sensor short-circuit, Sensor drift, Low sensor isolation and Sensor redundancy switchover (Sensor backup)	
General data			
Line frequency rejection		Selectable 50 Hz, 60 Hz or 50/60 Hz	
Isolation		1500 VAC, 1 min	
Ex-approvals	C520N	ATEX: II 3 G Ex nL IIC T4-T6	
		In progress: FM, CSA, IECEx, GOST	
	C520X/C520XS	ATEX: II 1 G Ex ia IIC T4-T6	
		In progress: FM, CSA, IECEx, GOST	
Power supply, polarity protected	C520/C520N/C520S	10 to 36 VDC, Standard power supply	
	C520X/C520XS	10 to 30 VDC, I.S. power supply	
Environment conditions			
Ambient temperature	Storage	-40 to +85 °C	
<u></u>	Operating	-40 to +85 °C	
Humidity		5 to 95 %RH	
Vibration		Acc. to IEC 60068-2-6, test Fc, 10 to 2000 Hz, 10 g	
Shock		Acc. to IEC-60068-2-31, test Ec	
EMC	Standards	EN 61326-1:2006; EN 61326-3-1:2009, NAMUR NE 21	
	Immunity performance	Criteria A, Surge test influence max. ±0.5 % of span	
Housing			
Mounting		DIN B head or larger, DIN-rail (with adapter)	
Material		PC/ABS, RoHS compliant	
Flammability acc. to UL		V0	
Connection	Single/stranded wires	Max. 1.5 mm², AWG 16	
Weight		50 g	
Protection, housing / terminals		IP 65 / IP 00	
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Accuracy (reference 20 °C)	RTD and Thermocouple	See table below
	Resistance Digital accuracy <sup>1</sup>	0-1000 $\Omega$ : Max of ±20 m $\Omega$ or ±0.020 % of MV
		1000-4000 $\Omega$ : ±0.025 % of MV or max 0.5 $\Omega$
	Resistance Analog accuracy <sup>1</sup>	±0.03 % of span
	Voltage Digital accuracy <sup>1</sup>	±5 μV or ±0.010 % of MV
	Voltage Analog accuracy <sup>1)</sup>	±0.03 % of span
Temperature influence	RTD and Thermocouple	See table below
	Resistance	±0.005 % of span per °C
	Voltage	±0.005 % of span per °C
Cold Junction Compensation (CJC)		±0.5 °C within ambient temperature -40 to +85 °C
Temperature influence CJC		±0.005 °C per °C
Sensor wire influence	RTD and Resistance, 2-wire	Adjustable wire resistance compensation
	RTD and Resistance, 3-wire	Negligible, with equal wire resistance
	RTD and Resistance, 4-wire	Negligible
	Thermocouple and Voltage	Negligible
Supply voltage influence	Within specified limits	<±0.001 % of span per V
Long-term drift		Max of ±0.01 °C or ±0.01 % of span per year

<sup>1]</sup> Total accuracy = Sum of digital and analog accuracy, calculated as an RMS (Root Mean Square) value

# Accuracy specifications and minimum spans for RTD and Thermocouples

### Conformance level 95 % (20)

Input type	Temperature range	Minimum span	Accuracy	Temperature Influence
			Maximum of:	(Deviation from ref. temp. 20 °C)
RTD Pt100	-200 to +850 °C	10 °C	±0.1 °C or ±0.05 % of span	±0.005 % of span per °C
RTD PtX 1)	Corresp. to max. 4 k $\Omega$	10 °C	±0.1 °C or ±0.05 % of span	±0.005 % of span per °C
RTD Ni 100	-60 to +250 °C	10 °C	±0.1 °C or ±0.05 % of span	±0.005 % of span per °C
RTD Ni 120	-60 to +250 °C	10 °C	±0.1 °C or ±0.05 % of span	±0.005 % of span per °C
RTD Ni 1000	-50 to + 180 °C	10 °C	±0.1 °C or ±0.05 % of span	±0.005 % of span per °C
RTD Cu10	-50 to +200 °C	83 °C	±1.5 °C or ±0.1 % of span	±0.01 % of span per °C
T/C type B	+400 to +1800 °C	700 °C	±1 °C or ±0.1 % of span <sup>2)</sup>	±0.005 % of span per °C
T/C type C	0 to +2315 °C	200 °C	±1 °C or ±0.1 % of span <sup>2)</sup>	±0.005 % of span per °C
T/C type D	0 to +2315 °C	200 °C	±1 °C or ±0.1 % of span <sup>2)</sup>	±0.005 % of span per °C
T/C type E	-200 to +1000 °C	50 °C	±0.25 °C or ±0.1 % of span <sup>2)</sup>	±0.005 % of span per °C
T/C type J	-200 to +1000 °C	50 °C	±0.25 °C or ±0.1 % of span <sup>2)</sup>	±0.005 % of span per °C
T/C type K	-200 to +1350 °C	50 °C	±0.25 °C or ±0.1 % of span <sup>2)</sup>	±0.005 % of span per °C
T/C type N	-100 to +1300 °C	100 °C	±0.25 °C or ±0.1 % of span <sup>2)</sup>	±0.005 % of span per °C
T/C type N	-250 to -100 °C	100 °C	±1 °C <sup>2</sup>	±0.05 % of span per °C
T/C type R	-50 to +1750 °C	300 °C	±1 °C or ±0.1 % of span <sup>2)</sup>	±0.005 % of span per °C
T/C type S	-50 to +1750 °C	300 °C	±1 °C or ±0.1 % of span <sup>2)</sup>	±0.005 % of span per °C
T/C type T	-200 to +400 °C	50 °C	±0.25 °C or ±0.1 % of span <sup>2]</sup>	±0.005 % of span per °C

<sup>1]</sup> (10  $\leq$  X  $\leq$  1000) <sup>2]</sup> CJC error is not included

## Input connections



### **Output connections**



A-B and B-C are possible connections for HART modem or Communicator

## **Output load diagram**

### $R_{LOAD}(\Omega) = (U-10)/0.022$



8 12 16 20 24 28 32 36 Supply voltage U (V DC) 4



### Double thermocouple

Low isolation detection lead

Combined RTD & Thermocouple (RTD also for remote CJC) Low isolation detection lead

# **Dimensions**



DIN-rail adapter

## **Ordering information**

C520	70C5200010
C520S, SIL 2 compatible	70C5200S10
C520N	70C520N010
C520X	70C520X010
C520XS, SIL 2 compatible	70C520XS10
ICON PC configuration kit (USB-conn.)	70CFGUS001
Configuration	70CAL00001
Head mounting kit	70ADA00017
DIN-rail adapter	70ADA00015

**INOR IPAQ-C520**